



Revision
04/25/22

Timing Chain Hardware Kit Part # 1015038 22R/22RE 1985-1995

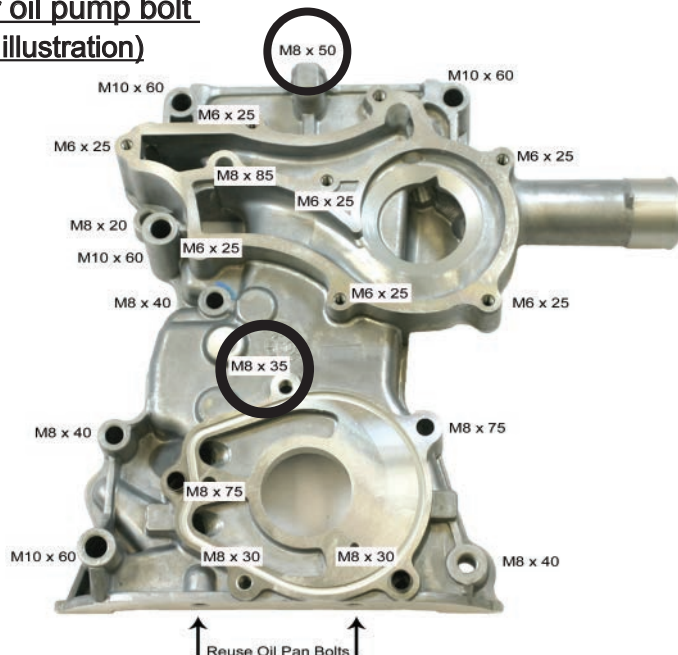
Using a Hanes, Chilton, or Toyota service manual, follow procedures for installing the Timing Chain.

***Seal the head of the top bolt, and the threads of the upper oil pump bolt using RTV or Ultra Grey. (Refer to black circles on the bottom illustration)**

Qty	Size	Hardware	Application	Torque Specs
8	M6 x 25	Hex Bolt	Water Pump	6 ft.-lbs.
2	M8 x 16	Hex Bolt	Timing Cover	9 ft.-lbs
2	M8 x 20	Hex Bolt	Timing Cover	9 ft.-lbs
1	M8 x 25	Hex Bolt	Block Back Side	9 ft.-lbs
2	M8 x 30	Hex Bolt	Lower Oil Pump	9 ft.-lbs
1	M8 x 35	Hex Bolt	Upper Oil Pump	9 ft.-lbs
3	M8 x 40	Hex Bolt	Cover	9 ft.-lbs
1	M8 x 50	Hex Bolt	Head to Cover	9 ft.-lbs
2	M8 x 75	Hex Bolt	Oil Pump	9 ft.-lbs
1	M8 x 85	Hex Bolt	Water Pump	9 ft.-lbs
4	M10 x 60	Hex Bolt	Cover Alt. Brkt.	29 ft.-lbs
8	6mm	Washer	Water Pump	29 ft.-lbs
15	8mm	Wave Washer	Other 8mm Bolts	
4	10mm	Flat Washer	Timing Cover	

Call the Tech Line if you have any questions on installation.

928-855-6341



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1	M8 x 35	Hex Bolt	Upper Oil Pump	9 ft.-lbs
3	M8 x 40	Hex Bolt	Cover	9 ft.-lbs
1	M8 x 50	Hex Bolt	Head to Cover	9 ft.-lbs
2	M8 x 75	Hex Bolt	Oil Pump	9 ft.-lbs
1	M8 x 85	Hex Bolt	Water Pump	9 ft.-lbs
4	M10 x 60	Hex Bolt	Cover Alt. Brkt.	29 ft.-lbs
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